

# Starcona, Accurate HTS Dental Zirconia





## Instructions for use

#### PRODUCT DESCRIPTION:

Yittria Stabilized Tetragonal Zirconia (Y-TZ)

#### **INDICATIONS FOR USE:**

Starcona, Accurate HTS Dental Zirconia is an on - implantable, machinable Zirconia material intended for CAD/CAM fabrication of all ceramic dental restorations. The Starcona, Accurate HTS material is used for the manufacturing of inlays, on lays, veneers, single-unit anterior and posterior crowns, and 3 unit anterior bridges

#### **Directions for Use:**

- Inspect material (blank) for any damage (cracks, chips, etc.) before machining.
- 2. Fix the blank according to the milling system instructions.
- Set the enlargement-factor and start machining.
- After machining, dismountblank.
- Remove the framework from blank, dedust, and dry framework completely.
- Position framework in a sinter-bed inside the crucible. 6
- Program furnace permanualand sintering parameters (above).
- Sinter the framework and then remove after cooldown.
- Inspect framework for flaws, wall thickness, seat and margin
- Make adjustments, if needed.
- Rinse the restoration with clean water and dry with water-free, oil-free air.
- 12. It is now ready forveneering.

#### **CONTRAINDICATIONS:**

Starcona, Accurate HTS is contra indicted for any applications not indicated above. This material is not intended for use with individuals with an allergy/hypersensitivity to zirconia.

#### **CAUTION:**

For Prescription/Professional Use Only. Starcona, Accurate HTS is strictly for use by or on the order of a dental physician/professional. It is not intended for over-the-counter use or by the general public.

#### SAFETY PRECAUTIONS:

- Design the frameworks to maximize cross-sections
- Carefully read the MSDS for the material

### Recommended Sintering Cycle:

- Room temperature to 1000° C @ 8° C per minute
- 1000° C to 1590° C @ 2° C per minute
- Hold at 1590° C for 180 minutes
- Rapid forced air cool or natural cool to room temperature

#### **DISPOSAL:**

Consult local inert ceramic powder disposal / transportation requirements/regulations for proper disposal methods.

